



#1 Direct Source **4 GEM** Car
Performance Parts
&
Accessories
ride4fun@optonline.net
631-544-9572



Please note that these instructions are available online at the following address with other information that may assist with the installation process:

www.ride-4-fun.com/instructions

Tools needed

- 1 Drill.
- 1 sharp 1/8" drill bit.
- 1 Sharp 9/64" drill bit.
- 1 #1 Phillips head screw tip.
- 1 #1 Phillips head screw driver.
- 1 #2 Phillips head screw tip.
- A pencil and a tape measure.



Packing List

<u>QTY</u>	<u>Description</u>
1	Driver Side door
1	Passenger Side door
4 pcs.	42" Flex-Rail (2 sided tape)
44	Flex-Rail screws (#6 w/ #4 head)
30	Common-Sense studs
60	1/2" pan head screws
1	Rear window

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This is a picture of a finished 4 door product.

1. Install a 42" piece of Flex-Rail to the inside of the tube-frame as shown. You will use 2 pieces butted up to one another to form a 84" piece total. (Adhesive tape is provided on the back of the Flex-Rail to help position it before securing.). Repeat this on both sides.
2. Start Flex-Rail tight at front bottom as shown, making sure the Flex-Rail is at the inside bottom of frame.
3. Remove tape and stick into position.
4. Using a 1/8" bit, drill holes approximately every 6" through center of Flex-Rail into frame. Be sure to drill a clean hole with a sharp bit as it will enable the screws in the next step to be installed easier. Do not go to the next larger bit as the screws will be too loose.
5. Use the #6 w/#4 hd screws provided to secure Flex-Rail. (Repeat on apposite side.) NOTE: It is Ok to start these screws with a power tool however they can not be over tightened as accidental over tightening will split the flex rail or brake the screws. It is best to start the screws with a
6. Slide door into place.
 - a. Optional – welt can be secured into Flex-Rail by using a 1/2" pan-hd screw on either side pulling taut in-between.



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Exterior common sense screws can now be installed.

7. Pull door into position making sure the door assembly is reasonably centered.
8. Mark 1 crucial snap at a time. Be sure door is not too taut. Like any materials it will stretch in the heat and tighten in the cold weather. We recommend the doors are installed inside however never in hot direct sunlight.
9. Use a pencil and draw inside shape of snap.
10. Center stud over mark (in the same position as the elongated hole).
11. Use 1/8" bit and drill each hole.



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Finish by installing upper inside studs. Use the 9/64" drill bit for these holes

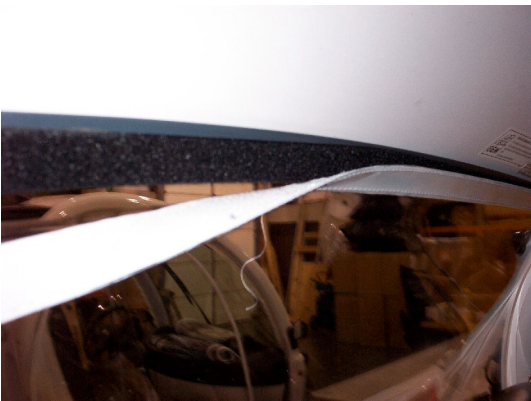
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4 Door Gem Fun Car Rear window installation process

1. Line up the rear window in the rear window opening of the car to determine best placement of the Velcro strips.
2. Install the Velcro strip across the inside top edge of the rear window opening.
3. Install the rear window with the window attached up to the upper Velcro.
4. Make note of the positioning of the remaining Velcro strips to secure the window.



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